



GRUPO SIERO

Solid edge

GLUED PANELS



SOLID EDGE GLUED PANELS

Solid edge glued panels are made of full solid planks glued together edge-to-edge until the panel is formed. Ideal product for table tops, worktops, furniture, decoration, stairs, carpentry, etc. It adapts to all uses in which solid wood is traditionally used.



DIMENSIONS					
			THICKNESS (mm)		
	WIDTH (mm)	LENGTH (mm)	20	32	42
CHESTNUT ▪ OAK ▪ ASH* ▪ STEAMED BEECH ▪ IBERIAN WALNUT ▪ BLACK ACACIA * Also available in 26mm thickness	1000	900-1500	*	*	*
		1600-1900	*	*	*
	1220	2000-2500	*	*	*
		2600-3000	*	*	*
		More than 3000	*	*	*
SIPO ▪ TULIPWOOD	1220	2000-2500	*	*	*
		2600-3000	*	*	*
		More than 3000	*	*	*
IROKO	1000	900-1500	*	*	*
		1600-1900	*	*	*
	1220	2000-2500	*	*	*
		2600-3000	*	*	*
		More than 3000	*	*	*

Lamella width: from 40 to 170 mm

			THICKNESS (mm)									
	WIDTH (mm)	LENGTH (mm)	12	15	18	20	22	25	30	40	52	58
RADIATA PINE	1220	2400, 3000, 4200, 4800	*		*		*	*	*	*	*	*
SCOTS PINE	1220	2400, 2700, 3000, 3300 3600, 3900, 4200, 4500		*		*			*	*		

Lamella width for radiata pine: 34 ±2 mm/ scots pine: 20 to 40 ±2 mm



Chestnut



Tobacco chestnut



Rustic chestnut



European oak



European rustic oak



Steamed beech



Iberian walnut



European white ash



Iroko



Black acacia



Rustic black acacia



Sipo



Radiata pine



Scots pine quarter sawn

Product

TECHNICAL PROPERTIES

Type of glue: D4 in accordance with the standard UNE-EN 204

Formaldehyde: Class E1 in accordance with the standard UNE-EN 13986

Sanding: 120 Grit sandpaper

Certifications: AITIM, FSC, PEFC

Moisture content: $10 \pm 2\%$

Packaging: Individual wrapping for lengths over 2,000mm, optional for shorter lengths

ADVANTAGES

- Better dimensional stability
- High quality finish
- Moisture content guaranteed
- Minimum waste
- Ready for immediate work
- Minimum Stock
- Productivity improvement



Tulipwood

Species

HARDWOODS

Chestnut/European oak (quality A/B standard)

Class A: Selected by color, occasional small healthy knots

Class B: Small color variations, sapwood wedges and small healthy knots

Class C: Color variations, sapwood and healthy and black knots

Steamed beech ▪ European ash (quality A/B standard)

Class A: Selected by color, occasional small healthy knots

Class B: Natural color variations, occasional heart and small healthy knots

Iberian walnut ▪ Black acacia ▪ Tulipwood

Special classification, please check with us

SOFTWOOD

Scots pine ▪ Radiata pine (qualities A/A and A/B standard)

Class A: Natural color variations and occasional healthy knots

Class B: Natural color variations and knots

TROPICAL

Iroko ▪ Sipo (quality A/B standard)

Class A: Selected by color, occasional healthy knots

Class B: Natural color variations and small knots



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ISO 9001
BUREAU VERITAS
Certification



FSC/PEFC certified products on request